

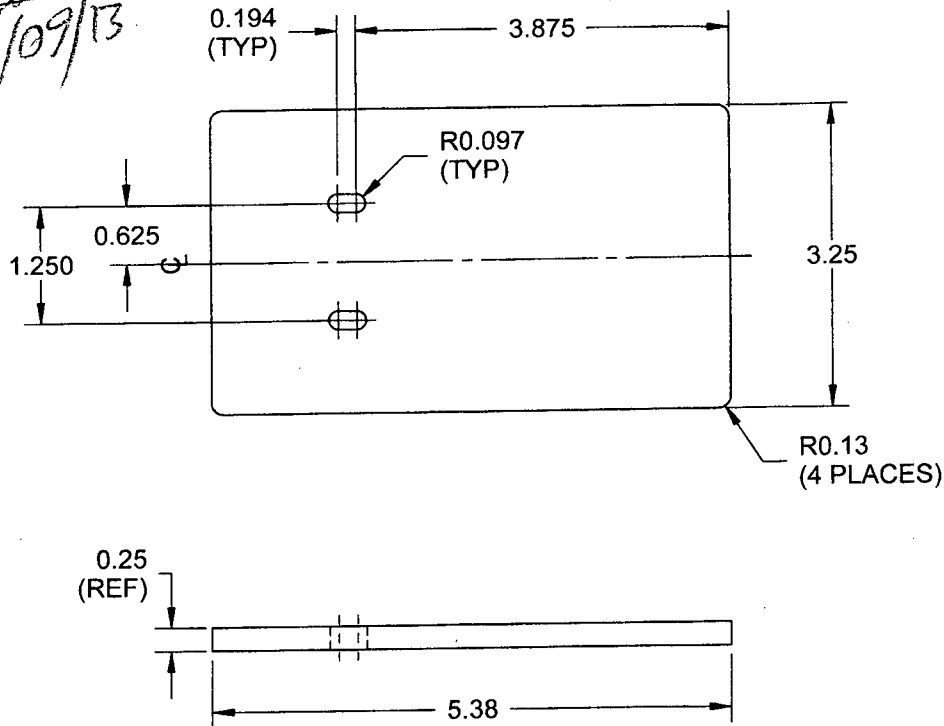
DART AEROSPACE LTD		Work Order:	24159
Description: Reinforcement plate		Part Number:	D3450-1
Dwg: D3450 Rev.A		Qty:	34 35
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05-09-13	34
2	MR	Machine per drawing D3450-1 Rev.A Mat'l 6061 T6 B0.250 x 3.500 m8398 x 5.530	Er	05-09-13	34
3	QC2	Inspect parts as they come off the machine	Er	05-09-14	34
4	DES	Second check	ml	05-09-14	34
5	MU	Deburr	Er	05-09-14	34
6	FP	Acid Etch + anodize	N/A		
7	FP	Paint powder coat green sandtex	N/A		
8	DES	Inspect powder coat	N/A		
9	Stores	Identify + stock	PL	05/09/21	35
10	AC	cost / part 7.36 7.36	SUE	05-09-21	35
11	DC	Inspect level 21	Q	05/09/22	35

Rev	Date	Change	Revised By	Approved

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3450	REV. A SHEET 1 OF 1
DATE 05.08.25		TITLE BLADE FOLD KIT PLATES	SCALE 1:2
A	05.08.25	NEW ISSUE	

RELEASED
[Signature]
05/09/13

24159

x34

D3450-1 REINFORCEMENT PLATE**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B0.250)
- 2) PART IS SYMETRICAL ABOUT CENTER LINE.
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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